

## **MATERIAL SPEC SHEET**

# Rigid 10K

**Technology: DLP** 

**COLOR OPTIONS:** White





### **APPLICATIONS:**

- Short-run injection molds and inserts
- Heat-resistant and fluid-exposed components, jigs, and fixtures
- · Aerodynamic test models

#### **DESCRIPTION:**

This highly glass-filled resin is the stiffest material in our engineering portfolio. Choose Rigid 10K Resin for precise industrial parts that need to withstand significant load without bending. Rigid 10K Resin has a smooth matte finish and is highly resistant to heat and chemicals.

#### **FEATURES:**

Simulates stiffness of glass and fiber-filled thermoplastics

| TECHNICAL DATA   | ·     |              |
|--|-------|--------------|
| PROPERTY   | ASTM  | METRIC UNITS |
| Tensile Strength                                       | D638M | 88 MPa       |
| Modulus of Elasticity,<br>Youngs Modulus               | D638M | 11 GPa       |
| Elongation Break (%)                                   | D638M | 1.7 %        |
| Flexural Strength                                      | D790M | 158 MPa      |
| Flexural Modulus                                       | D790M | 9.9 GPa      |
| IZOD Impact Strength (notched)                         | D256A | 20 J/m       |
| Heat Deflection Temperature<br>@ 0.45 MPa/66 psi, (°C) | D648  | 238℃         |









