

MATERIAL SPEC SHEET

ABS-M30

Technology: FDM

COLOR OPTIONS:



Ivory White Blue

Dark Gray





APPLICATIONS:

Conceptual modeling, functional prototyping, manufacturing tools and end-use-parts.

DESCRIPTION:

FDM Technology uses the same tried and tested thermoplastics found in traditional manufacturing processes. ABS-M30 is 25-70% stronger than standard ABS. With significantly stronger layer bonding than ABS and greater tensile, impact and flexural strength, ABS-M30 parts are stronger, smoother and have better feature detail.

FEATURES:

Durable, smooth, exceptional feature detail. 25%-70% stronger than standard ABS. Greater tensile, impact and flexural strength.

| TECHNICAL DATA | | |
|--|-------|--------------|
| PROPERTY | ASTM | METRIC UNITS |
| Tensile Strength | D638M | 26 MPa |
| Modulus of Elasticity, Youngs Modulus | D638M | 2,180 MPa |
| Elongation Break (%) | D638M | 2 % |
| Flexural Strength | D790M | 48 MPa |
| Flexural Modulus | D790M | 1,760 MPa |
| IZOD Impact Strength (notched) | D256A | 128 J/m |
| Heat Deflection Temperature @ 0.45 MPa/66 psi, (°C) | D648 | 96℃ |









