

Finishing Codes

Code (STD - Standard)	Explanation				
	SLA	FDM	MJF	CARBON DLS	POLYJET
STD - SS	Strip and Ship (Remove supports only)	supports attached	remove powder/ glass bead blast	Remove supports only	supports attached
STD - 1	Light sand with 220 grit and bead blast	Remove supports only	Use STD-1D	sand supports smooth, light paint	Remove supports only
STD - 2	STD-1 plus build lines removed	N/A	Use STD-2D	STD 1 plus bead blast	Sand Smooth
STD - 1PR	STD-1 + primer only, no paint	STD-1 + primer only, no paint	STD-1 + primer only, no paint	STD-1 + primer only, no paint	STD-1 + primer only, no paint
STD - 2PR	STD-2 + primer only, no paint	STD-2 + primer only, no paint	STD-2 + primer only, no paint	STD-2 + Primer only, no paint	STD-2 + primer only, no paint
STD - 1PA	STD-1 + paint only	STD-1 + paint only	STD-1 + paint only	STD-1 + paint only	STD-1 + paint only
STD - 1TP	STD-1 + textured paint	STD-1 + textured paint	STD-1 + textured paint	STD-1 + textured paint	STD-1 + textured paint
STD - 2TP	STD-2 + textured paint	STD-2 + textured paint	STD-2 + textured paint	STD-2 + textured paint	STD-2 + textured paint
STD - 1GP	STD-1 + gloss paint	STD-1 + gloss paint	STD-1 + gloss paint	STD-1 + gloss paint	STD-1 + gloss paint
STD - 2GP	STD-2 + gloss paint	STD-2 + gloss paint	STD-2 + gloss paint	STD-2 + gloss paint	STD-2 + gloss paint
STD - 1CC	STD-1 + clear coat (Only for 11122 and Si60)	N/A	N/A	N/A	TD-1 + Clear Coat
STD - 2CC	STD-2 + clear coat (Only for 11122 and Si60)	N/A	N/A	STD-2 + Clear Coat	STD-2 + Clear Coat
STD - PC	STD-2 + polished clear (when Applicable)	N/A	N/A	N/A	N/A
STD - 1D	STD-1 + dye	N/A	STD-1 with dye	N/A	N/A
STD - 2D	STD-2 + dye	N/A	STD-2, Sand smooth with dye	N/A	N/A
STD - PLATE	STD-1 + plated metal/chrome/other	N/A	N/A	N/A	N/A
STD - 1TPC	STD-1 + Thermal Post Curing	N/A	N/A	N/A	N/A
STD - 2TPC	STD-2 + Thermal Post Curing	N/A	N/A	N/A	N/A
STD - SP	Sterile Post Processing	N/A	N/A	N/A	N/A
STD - SP	Sterile Post Processing	N/A	N/A	N/A	N/A