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FINISHING OPTIONS FOR RAPID PROTOTYPE PARTS INCLUDING:

- “SLA” STEROLITHOGRAPY PROCESS
- “SLS” SELECTIVE LASER SINTERING
- “POLY” OBJET POLYJET TECHNOLOGY

FINISHING CODE	FINISHING DESCRIPTION	MATERIAL
SS	STRIP & SHIP-REMOVE SUPPORTS ONLY	ALL
STD-1	LIGHT SAND WITH 220 GRIT AND BEAD BLAST	ALL
STD-2	REMOVE ALL BUILD LINES AND BEAD BLAST	ALL
STD-P	PRIMER ONLY-NO PAINT	ALL
STD-PR	PRIMER FINISH READY FOR PAINT	ALL
STD-TP	PRIMER FINISH W/TEXTURE PAINT	ALL
STD-GP	PRIMER FINISH W/ GLOSS PAINT	ALL
STD-CC	220 SAND AND CLEAR COAT	11122 SLA ONLY
STD-PC	REMOVE BUILD LINES & POLISH CLEAR COAT	11122 SLA ONLY
STD-TC	POLISH CLEAR COAT AND TINT COLOR	11122 SLA ONLY
STD-D	REMOVE ALL BUILD LINES AND DYE BLACK	18420 ONLY
STD-PLATE	PLATE PARTS WITH METAL, CHROME, ETC.	18420/NANOTOOL

STD-CC, STD-PC, & STD-TC ARE FOR THE 11122 WATERSHED XC SLA RESIN ONLY. CHECK WITH YOUR PROJECT MANAGER OR SALES REP FOR MORE DETAILS. NOT ALL TINTED COLORS MAY BE AVAILABLE.

DAI WILL ADD MORE FINISH OPTIONS AS NEEDED AND FOR SPECIAL REQUESTS PLEASE CHECK WITH YOUR PROJECT MANAGER OR SALES REP.

ALL PLATING REQUESTS WILL BE EVALUATED BASED UPON PART DESIGN AND GEOMETRY. PART DESIGN MAY NEED TO BE MODIFIED TO ALLOW FOR TOLERANCE BUILD UP OF PLATING MATERIAL AND PLATING/METALIZING PROCESS

WE CANNOT GUARANTEE 100% BUBBLE FREE PARTS FOR THE 11122 WATERSHED XC RESIN DUE THE SLA PROCESS